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Work Instruction to Replace Dunnage Rope Handle

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Parts & Equipment

Required: Safety Glasses & relevant PPE

Rope Cutter

8mm Spectra Rope (550mm long per handle)

1. PROCEDURE

1. To remove existing handle, push knot out of the hole and cut off knots. See Figure 1 below.



Figure 1 – Removing existing handle

2. Use a rope cutter to cut 2x pieces of 8mm spectra rope. Cut 550mm lengths for each handle that needs to be replaced; Beware of the hot tip. Wrap ends in tape to prevent fraying. See Figure 2 below.





Figure 2 – Cutting lengths for new rope handles

3. Push the ends of the rope through the two holes and tie an overhand knot in each end. See Figure 3 below.





Figure 3 – Feeding new rope through holes

4. Use the rope cutter to remove any excess rope after the knot. Use the side of the rope cutter to seal the end of the rope to prevent it from coming undone. See Figure 4 below.



Figure 4 – Sealed rope end

5. Push the knots back into the holes. See Figure 5 below.



Figure 5 – Completed handle